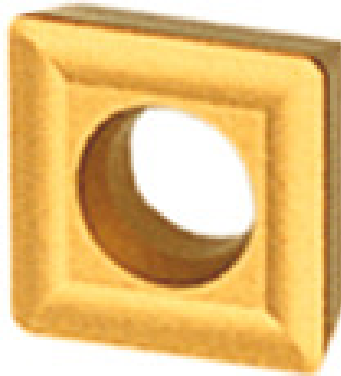


Garant**SDLT 090308 EN, HB7535, Type: UNI****Order data**

Order number	216410 UNI
GTIN	4045197319814
Item class	21A

Description**Version:**

Strong milling inserts, **precision sintered with positive chip breakers. Face and seating surfaces precision ground.**

Corner radius: 0.8 mm

Technical description

Type	UNI
Corner radius	0.8 mm
ISO code indexable insert	SDLT 090308 EN
Grade	HB7535
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	250 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	250 m/min	N
Alu > 10% Si	suitable only under restricted conditions	120 m/min	N
Steel < 500 N/mm ²	suitable	260 m/min	P
Steel < 750 N/mm ²	suitable	220 m/min	P
Steel < 900 N/mm ²	suitable	170 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
Steel < 1400 N/mm ²	suitable	80 m/min	P
INOX < 900 N/mm ²	suitable	120 m/min	M
INOX > 900 N/mm ²	suitable	90 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	100 m/min	S
GG(G)	suitable only under restricted conditions	150 m/min	K
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		