

Garant
Chamfer mill 45°, Weldon shank, Type: 6

Order data

Order number	216550 6
GTIN	4045197685513
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Insert screw	219795 1 (8IP; 1.2 Nm)
suitable indexable insert	260982 HB725-1
maximum chamfering $\varnothing D_{\max}$	21 mm
Overhang L_1	35 mm
Overall length L_{tot}	90 mm
Shank $\varnothing D_s$ h6	20 mm
Number of cutting edges Z	2
$\varnothing D$	6.2 mm
Shank type	Weldon shank
Chamfering angle forwards	90 degrees
Setting angle κ	45 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
Clamping screw Type 1	219795 1
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
