


KOMET® countersink 45°, Weldon shank, for DIN countersunk screws: M18

Order data

Order number	216600 M18
GTIN	4047109013025
Item class	24D

Description
Application:

For **deburring** round and long holes and for milling trapezoidal slots. For countersinking to DIN fine for DIN screws M10 – M20.

Rigid mounting is required (not suitable for power drills).

Note:

For suitable triangular indexable inserts see 216700; 216740; 216770.

Technical description

Indexable insert No. 216700; No. 216740; No. 216770	26-660
Shank $\varnothing D_s$ h6	20 mm
Pack of insert screws	239653 10IP (2.8 Nm)
maximum chamfering $\varnothing D_{max}$	34 mm
for DIN countersunk screws	M18
suitable indexable insert	TO.. 1403
Number of cutting edges Z	2
Number of indexable inserts	2
Countersink $\varnothing D$	16 mm
Overall length L_{tot}	100 mm
Shank type	Weldon shank

Through-coolant	no
Countersink angle	90 degrees
Type of product	Counterbores, countersinks

Accessories

Torx Plus® insert screw set10 pieces Drive 10IP	239653 10IP
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