



**Indexable face mill 45°, with bore, Ø D / number of effective cutting edges Z:  
100/6mm**



## Order data

Order number	214202 100/6
GTIN	4067263002024
Item class	220

## Description

### Version:

Without through-coolant feed.

### Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit No. **674252 size 20IP**.

## Technical description

suitable indexable insert	SE.. 1204..
Cutting edge Ø D <sub>c</sub>	100 mm
Number of cutting edges Z	6
Overall length L <sub>tot</sub>	50 mm
maximum external Ø D <sub>max</sub>	113 mm
Mounting bore Ø	32 mm
Pack of insert screws	219848 (20IP; 5.7 Nm)

Shank type	with bore
Setting angle $\kappa$	45 degrees
Spacing of the cutters	unequal spacing
Machining strategy	MTC
Standard	Works standard
Type of product	Face Mill

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## Accessories

Set of insert screws 10 pieces	219848
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