

HOLEX

**Indexable face mill 45°, with bore, Ø D / number of effective cutting edges Z:
80/6mm**



Order data

Order number	214202 80/6
GTIN	4067263002017
Item class	220

Description

Version:

Without through-coolant feed.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.7** with bit No. **674252 size 20IP**.

Technical description

suitable indexable insert	SE.. 1204..
maximum external $\varnothing D_{\max}$	93 mm
Mounting bore \varnothing	27 mm
Overall length L_{tot}	50 mm
Number of cutting edges Z	6
Cutting edge $\varnothing D_c$	80 mm
Pack of insert screws	219848 (20IP; 5.7 Nm)

Shank type	with bore
Setting angle κ	45 degrees
Spacing of the cutters	unequal spacing
Machining strategy	MTC
Standard	Works standard
Type of product	Face Mill

Accessories

Set of insert screws 10 pieces	219848
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