



## HOLEX Clever Tap machine tap, uncoated, UNF: 7/8-14



### Order data

Order number	138004 7/8-14
GTIN	4067263162483
Item class	12H

### Description

#### Version:

#### HOLEX Clever Tap:

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile. **HSS-E**

#### Application:

For **UNF uniform fine threads** ASME – B1.1.

### Technical description

Tool material	HSS E
Number of cutting edges Z	4
Thread $\varnothing$	22.23 mm
Shank $\varnothing D_s$	18 mm
Threads per inch	14
Overall length L	125 mm
Standard	DIN 374
Thread type	UNF
Thread depth	55.56 mm
Shank square $\square$	14.5 mm
Thread pitch	1.814 mm
Thread size	7/8-14 UNF

Tapping hole Ø	20.4 mm
Number of clamping slots	4
Series	CleverTap
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Taps

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	12 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	6 m/min	P
Oil	suitable		
wet maximum	suitable		

