



HOLEX Clever Tap machine tap, uncoated, UNC: 10-24



Order data

Order number	137868 10-24
GTIN	4067263162322
Item class	12H

Description

Version:

HOLEX Clever Tap:

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile. **HSS-E**

Application:

For **UNC uniform coarse threads** ASME – B1.1.

Technical description

Thread depth	12 mm
Thread \varnothing	4.83 mm
Thread pitch	1.058 mm
Overall length L	70 mm
Shank $\varnothing D_s$	6 mm
Threads per inch	24
Shank square \square	4.9 mm
Number of clamping slots	3
Tool material	HSS E
Tapping hole \varnothing	3.9 mm
Number of cutting edges Z	3
Thread size	10-24 UNC

Thread type	UNC
Standard	DIN 371
Series	CleverTap
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Taps

User data

	Suitability	V _c	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	12 m/min	P
Steel < 750 N/mm ²	suitable	12 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	6 m/min	P
Oil	suitable		
wet maximum	suitable		

