

**HOLEX Clever Tap machine tap HSS-E Form B, uncoated, MF: 10X1****Order data**

Order number	132845 10X1
GTIN	4067263161653
Item class	12H

Description**Version:****With spiral point.****HOLEX Clever Tap:**

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 7 mm

Shank square \square : 5.5 mm

Tapping hole \varnothing : 9 mm

Technical description

Thread size	M10×1
Tolerance class	ISO 2 6H
Number of cutting edges Z	3
Shank $\varnothing D_s$	7 mm
Thread type	MF
Thread pitch	1 mm
Thread depth	30 mm

Number of clamping slots	3
Shank square □	5.5 mm
Thread Ø	10 mm
Overall length L	90 mm
Standard	DIN 374
Tapping hole Ø	9 mm
Tool material	HSS E
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Taps

User data

	Suitability	V _c	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	28 m/min	N
Steel < 500 N/mm ²	suitable	12 m/min	P
Steel < 750 N/mm ²	suitable	12 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	6 m/min	P

Oil	suitable
wet maximum	suitable