

**HOLEX Clever Tap machine tap, uncoated, M: M8****Order data**

Order number	135255 M8
GTIN	4067263162032
Item class	12H

Description**Version:****HOLEX Clever Tap:**

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile.

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 8 mm

Shank square \square : 6.2 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Thread size	M8
Overall length L	90 mm
Thread depth	20 mm
Number of clamping slots	3
Shank $\varnothing D_s$	8 mm
Number of cutting edges Z	3
Thread pitch	1.25 mm
Shank square \square	6.2 mm

Thread Ø	8 mm
Thread type	M
Standard	DIN 371
Tool material	HSS E
Tolerance class	ISO 2 6H
Tapping hole Ø	6.8 mm
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Taps

User data

	Suitability	V _c	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	12 m/min	P
Steel < 750 N/mm ²	suitable	12 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	6 m/min	P

Oil	suitable
wet maximum	suitable