



HOLEX Clever Tap machine tap, uncoated, MF: 12X1



Order data

Order number	136255 12X1
GTIN	4067263162162
Item class	12H

Description

Version:

HOLEX Clever Tap:

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured – tempered thread profile.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 100 mm

Shank \varnothing D_s: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing : 11 mm

Technical description

Standard	DIN 374
Shank square \square	7 mm
Tapping hole \varnothing	11 mm
Thread \varnothing	12 mm
Thread depth	30 mm
Thread pitch	1 mm
Thread size	M12x1

Tool material	HSS E
Thread type	MF
Shank $\varnothing D_s$	9 mm
Overall length L	100 mm
Number of cutting edges Z	3
Number of clamping slots	3
Tolerance class	ISO 2 6H
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Taps

User data

	Suitability	V_c	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P

Steel < 900 N/mm ²	suitable only under restricted conditions	6 m/min	P
Oil	suitable		
wet maximum	suitable		