

**HOLEX Clever Tap machine tap Form B DIN 371/376, uncoated, M: M8****Order data**

Order number	131265 M8
GTIN	4067263161547
Item class	12H

Description**Version:****With spiral point.****HOLEX Clever Tap:**

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile. **ISO 2 6H**

HSS-E**Technical description**

Number of clamping slots	3
Thread size	M8
Number of cutting edges Z	3
Thread Ø	8 mm
Tool material	HSS E
Thread depth	16 mm
Thread pitch	1.25 mm
Thread type	M
Tolerance class	ISO 2 6H
Shank square □	6.2 mm
Standard	DIN 371
Tapping hole Ø	6.8 mm

Overall length L	90 mm
Shank $\varnothing D_s$	8 mm
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for through holes
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Series	CleverTap
Type of product	Taps

User data

	Suitability	V_c	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	12 m/min	P
Steel < 750 N/mm ²	suitable	12 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	6 m/min	P
Oil	suitable		
wet maximum	suitable		

