



Tap bit, vaporised, M: M3



Order data

Order number	130992 M3
GTIN	4067263295822
Item class	12H

Description

Version:

With 1/4 inch hexagon shank to DIN 3126 C 6.3.

Application:

Ideal for repair and assembly work in mobile situations.

Technical description

Thread standard	DIN 13
Flute length L_c	10 mm
Thread pitch	0.5 mm
Recess $\varnothing D_1$	2.2 mm
Taper lead form	B
Type of threading tool	Serial hand taps
Tapping hole \varnothing	2.5 mm
Standard	Works standard
Cutting direction	right-hand
Overall length L	33 mm
Coating	vaporised
Thread type	M
Tool material	HSS

Tolerance class	ISO 2 6H
Flank angle	60 degrees
Application for type of drilling	up to 1.5×D for through holes
Type of product	Tap bit

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		