



Tap bit, vaporised, M: M6



Order data

Order number	130992 M6
GTIN	4067263295853
Item class	12H

Description

Version:

With 1/4 inch hexagon shank to DIN 3126 C 6.3.

Application:

Ideal for repair and assembly work in mobile situations.

Technical description

Thread pitch	1 mm
Flute length L_c	16 mm
Overall length L	39 mm
Taper lead form	B
Recess $\varnothing D_1$	4.5 mm
Thread standard	DIN 13
Cutting direction	right-hand
Type of threading tool	Serial hand taps
Standard	Works standard
Tapping hole \varnothing	5 mm
Coating	vaporised
Thread type	M
Tool material	HSS

Tolerance class	ISO 2 6H
Flank angle	60 degrees
Application for type of drilling	up to 1.5×D for through holes
Type of product	Tap bit

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		