



## Tap bit, vaporised, M: M5



### Order data

Order number	130992 M5
GTIN	4067263295846
Item class	12H

### Description

#### Version:

With 1/4 inch hexagon shank to DIN 3126 C 6.3.

#### Application:

Ideal for repair and assembly work in mobile situations.

### Technical description

Overall length L	36 mm
Cutting direction	right-hand
Thread standard	DIN 13
Type of threading tool	Serial hand taps
Recess $\varnothing D_1$	3.8 mm
Standard	Works standard
Flute length $L_c$	16 mm
Taper lead form	B
Thread pitch	0.8 mm
Tapping hole $\varnothing$	4.2 mm
Coating	vaporised
Thread type	M
Tool material	HSS

Tolerance class	ISO 2 6H
Flank angle	60 degrees
Application for type of drilling	up to 1.5×D for through holes
Type of product	Tap bit

### User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
Oil	suitable		