



## Base body Parallel shank, with through-coolant, 5×D, Type: 25



### Order data

Order number	232250 25
GTIN	4045197589064
Item class	22G

### Description

#### Version:

For holes up to IT10 accuracy.  
With internal cooling.

#### Note:

Further sizes available on request.  
Through-coolant: yes  
Number of cutting edges Z: 2  
Dia. range  $D_c$ : 25 - 35 mm  
Reach  $L_1$ : 187.3 mm  
Shank  $\varnothing D_s$ : 32 mm  
Shank length  $L_s$ : 60 mm  
Clamping screws: 232990 TX15

### Technical description

Dia. range $D_c$	25 - 35 mm
Clamping screws	232990 TX15
Reach $L_1$	187.3 mm
Shank $\varnothing D_s$	32 mm
Shank length $L_s$	60 mm
Number of cutting edges Z	2
Version	5×D
Shank	ISO 9766

Through-coolant	yes
Type of product	Indexable drill

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## Accessories

Torx® set of screws 10 pieces Drive TX15	232990 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torx® set of screws 10 pieces Drive TX9	232990 TX9
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600