



Base body Parallel shank, with through-coolant, 3×D, Type: 25



Order data

Order number	232245 25
GTIN	4045197658098
Item class	22G

Description

Version:

For holes up to IT10 accuracy.
With internal cooling.

Straight fluted.

Note:

Further sizes available on request.
Through-coolant: yes
Number of cutting edges Z: 2
Dia. range D_c : 25 - 35 mm
Reach L_1 : 85.7 mm
Shank $\varnothing D_s$: 32 mm
Shank length L_s : 60 mm
Clamping screws: 232990 TX15

Technical description

Reach L_1	85.7 mm
Dia. range D_c	25 - 35 mm
Shank $\varnothing D_s$	32 mm
Clamping screws	232990 TX15
Shank length L_s	60 mm
Number of cutting edges Z	2
Version	3×D

Shank	ISO 9766
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx® set of screws 10 pieces Drive TX15	232990 TX15
Torx® set of screws 10 pieces Drive TX9	232990 TX9
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600