



Base body MT shank, without through-coolant, 8xD, Type: 25



Order data

Order number	232265 25
GTIN	4045197592644
Item class	22G

Description

Version:

For holes up to IT10 accuracy.

Note:

Further sizes available on request.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Reduce feed rates f by 5% and v_c values by 10%.

Through-coolant: no

Number of cutting edges Z: 2

Dia. range D_c : 25 - 35 mm

Reach L_1 : 289 mm

Morse taper MT size: 4

Clamping screws: 232990 TX15

Technical description

Clamping screws	232990 TX15
Dia. range D_c	25 - 35 mm
Reach L_1	289 mm
Morse taper MT size	4
Number of cutting edges Z	2
Version	8xD
Shank	Morse taper
Through-coolant	no
Type of product	Indexable drill

Accessories

Torx® set of screws 10 pieces Drive TX15	232990 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torx® set of screws 10 pieces Drive TX9	232990 TX9
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600