



## Base body Parallel shank, with through-coolant, 8×D, Type: 13



### Order data

Order number	232255 13
GTIN	4045197592507
Item class	22G

### Description

#### Version:

With internal cooling.

#### Note:

Reduce feed rates  $f$  by 5% and  $v_c$  values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 13 - 17.5 mm

Reach  $L_1$ : 114.3 mm

Shank  $\varnothing D_s$ : 20 mm

Shank length  $L_s$ : 50 mm

Clamping screws: 232990 TX8

### Technical description

Dia. range $D_c$	13 - 17.5 mm
Shank $\varnothing D_s$	20 mm
Clamping screws	232990 TX8
Reach $L_1$	114.3 mm
Shank length $L_s$	50 mm
Number of cutting edges $Z$	2
Version	8×D
Shank	ISO 9766

Through-coolant	yes
Type of product	Indexable drill

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
Torx® set of screws 10 pieces Drive TX8	232990 TX8