

Garant
GARANT Master Tap Alu machine tap, DLC, MF: 12X1

Order data

Order number	132810 12X1
GTIN	4067263830146
Item class	11I

Description
Version:

High-performance tap, specially developed for **aluminium and non-ferrous alloys**. **Extra long flutes** and neck length for usable **thread depths up to 4xD**.

- **HSS-E-PM tool material for high cutting edge stability.**
- **Ultra-smooth DLC coating for wear resistance and avoidance of edge build-up.**
- **Extra long flute geometry.**

Technical description

Thread Ø	12 mm
Tapping hole Ø	11 mm
Tolerance class	ISO 2X 6HX
Shank square □	7 mm
Overall length L	110 mm
Shank Ø D _s	9 mm
Number of clamping slots	3
Thread type	MF
Thread pitch	1 mm
Tool material	HSS E PM
Thread size	M12×1
Standard	Works standard

Thread depth	48 mm
Number of cutting edges Z	3
Coating	DLC
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 4×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	yellow
Series	Master Tap
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium	suitable	35 m/min	N
Aluminium (short chipping)	suitable	32 m/min	N
Alu > 10% Si	suitable	20 m/min	N
PMMA acrylic	suitable only under restricted conditions	20 m/min	N
PA 66	suitable only under restricted conditions	18 m/min	N
PEEK	suitable	18 m/min	N
Cu	suitable	18 m/min	N
CuZn	suitable	25 m/min	N
Oil	suitable		
wet maximum	suitable		

wet minimum

suitable