



Base body Parallel shank, with through-coolant, 8×D, Type: 18



Order data

Order number	232255 18
GTIN	4045197592514
Item class	22G

Description

Version:

With internal cooling.

Note:

Reduce feed rates f by 5% and v_c values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 18 - 24 mm

Reach L_1 : 269.9 mm

Shank $\varnothing D_s$: 25 mm

Shank length L_s : 56 mm

Clamping screws: 232990 TX9

Technical description

Reach L_1	269.9 mm
Shank $\varnothing D_s$	25 mm
Dia. range D_c	18 - 24 mm
Clamping screws	232990 TX9
Shank length L_s	56 mm
Number of cutting edges Z	2
Version	8×D
Shank	ISO 9766

Through-coolant	yes
Type of product	Indexable drill

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX9	674248 TX9
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
Torx® set of screws 10 pieces Drive TX8	232990 TX8
Torx® set of screws 10 pieces Drive TX9	232990 TX9