



Hand tap set, uncoated, M: M3



Order data

Order number	130250 M3
GTIN	4067263829690
Item class	12G

Description

Version:

3-piece set, **consisting of taper, second, and plug tap.**
 Sizes M2.3 and M2.6 to the old DIN profile.

Technical description

Shank $\varnothing D_s$	3.5 mm
Thread depth	6 mm
Thread pitch	0.5 mm
Tapping hole \varnothing	2.5 mm
Standard	DIN 352
Thread size	M3
Tolerance class	ISO 2 6H
Thread \varnothing	3 mm
Shank square \square	2.7 mm
Overall length L	40 mm
Thread type	M
Tool material	HSS

Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	D
Taper lead form	A
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Serial hand taps
Colour ring	without
Type of product	Taps

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
GG(G)	suitable only under restricted conditions		
Uni	suitable		
Oil	suitable		

dry

suitable only under
restricted conditions