



Hand tap set, uncoated, M: M12



Order data

Order number	130250 M12
GTIN	4067263021964
Item class	12G

Description

Version:

3-piece set, **consisting of taper, second, and plug tap.**

Sizes M2.3 and M2.6 to the old DIN profile.

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 75 mm

Shank \varnothing D_s: 9 mm

Shank square □: 7 mm

Tapping hole \varnothing : 10.2 mm

Technical description

Thread pitch	1.75 mm
Thread size	M12
Tolerance class	ISO 2 6H
Thread type	M
Standard	DIN 352

Shank $\varnothing D_s$	9 mm
Shank square \square	7 mm
Tool material	HSS
Thread \varnothing	12 mm
Thread depth	24 mm
Tapping hole \varnothing	10.2 mm
Overall length L	75 mm
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	D
Taper lead form	A
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Serial hand taps
Colour ring	without
Type of product	Taps

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		

Steel < 500 N/mm ²	suitable
Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable
GG(G)	suitable only under restricted conditions
Uni	suitable
Oil	suitable
dry	suitable only under restricted conditions