



Hand tap set, uncoated, M: M8



Order data

Order number	130250 M8
GTIN	4067263021940
Item class	12G

Description

Version:

3-piece set, **consisting of taper, second, and plug tap.**

Sizes M2.3 and M2.6 to the old DIN profile.

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 63 mm

Shank $\varnothing D_s$: 6 mm

Shank square \square : 4.9 mm

Tapping hole \varnothing : 6.8 mm

Technical description

Thread \varnothing	8 mm
Thread depth	16 mm
Standard	DIN 352
Tapping hole \varnothing	6.8 mm
Thread pitch	1.25 mm
Shank square \square	4.9 mm

Thread type	M
Shank $\varnothing D_s$	6 mm
Overall length L	63 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread size	M8
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	D
Taper lead form	A
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Serial hand taps
Colour ring	without
Type of product	Taps

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		

Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable
GG(G)	suitable only under restricted conditions
Uni	suitable
Oil	suitable
dry	suitable only under restricted conditions