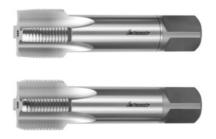


Hand tap set, uncoated, MF: 18X1,5



Order data

Order number	130500 18X1,5		
GTIN	4067263036401		
Item class	12G		

Description

Version:

2-piece set comprising taper and plug tap.

Thread ground from solid and relief ground.

Technical description

Standard	DIN 2181		
Tool material	HSS		
Tolerance class	ISO 2 6H		
Thread type	MF		
Thread Ø	18 mm		
Shank Ø D _s	14 mm		
Tapping hole Ø	16.5 mm		
Shank square □	11 mm		
Thread size	M18×1.5		
Thread depth	36 mm		
Thread pitch	1.5 mm		

Overall length L	80 mm		
Coating	uncoated		
Flank angle	60 °		
Thread standard	DIN 13		
Taper lead form	С		
Taper lead form	D		
Shank	Plain shank with h9		
Through-coolant	no		
Application for type of drilling	up to 3×D for blind holes		
Application for type of drilling	up to 3×D for through holes		
Cutting direction	right-hand		
Type of threading tool	Serial hand taps		
Colour ring	without		
Type of product	Тар		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
GG(G)	suitable only under restricted conditions		
Uni	suitable		
Oil	suitable		

dry

suitable only under restricted conditions