



Base body Parallel shank, with through-coolant, 8×D, Type: 25



Order data

Order number	232255 25
GTIN	4045197592521
Item class	22G

Description

Version:

For holes up to IT10 accuracy.

With internal cooling.

Note:

Reduce feed rates f by 5% and v_c values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 25 - 35 mm

Reach L_1 : 288.9 mm

Shank $\varnothing D_s$: 32 mm

Shank length L_s : 60 mm

Clamping screws: 232990 TX15

Technical description

Shank $\varnothing D_s$	32 mm
Dia. range D_c	25 - 35 mm
Reach L_1	288.9 mm
Clamping screws	232990 TX15
Shank length L_s	60 mm
Number of cutting edges Z	2
Version	8×D
Shank	ISO 9766

Through-coolant	yes
Type of product	Indexable drill

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torx® set of screws 10 pieces Drive TX9	232990 TX9
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torx® set of screws 10 pieces Drive TX15	232990 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600