



## Base body Parallel shank, with through-coolant, 8xD, Type: 36



### Order data

Order number	232255 36
GTIN	4045197592538
Item class	22G

### Description

#### Version:

For holes up to IT10 accuracy.

With internal cooling. **Straight fluted.**

#### Note:

Reduce feed rates  $f$  by 5% and  $v_c$  values by 10%.

Further sizes available on request.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 36 - 47 mm

Reach  $L_1$ : 349.3 mm

Shank  $\varnothing D_s$ : 40 mm

Shank length  $L_s$ : 70 mm

Clamping screws: 232990 TX20

### Technical description

Clamping screws	232990 TX20
Shank $\varnothing D_s$	40 mm
Reach $L_1$	349.3 mm
Dia. range $D_c$	36 - 47 mm
Shank length $L_s$	70 mm
Number of cutting edges $Z$	2
Version	8xD
Shank	ISO 9766

Through-coolant	yes
Type of product	Indexable drill

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## Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20
Torx® set of screws 10 pieces Drive TX15	232990 TX15
Torx® set of screws 10 pieces Drive TX20	232990 TX20
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600