

Garant**ZCMX 070304, Grade: HBZ025**

Order data

Order number	268439 HBZ025
GTIN	4067263802280
Item class	21E

Description

Version:

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

Feed rate f when drilling	0.03 - 0.12 mm
Corner radius	0.4 mm
Number of changes/inserts	2
Cutting speed v_c main application	90 - 210 m/min
Coating	coated
Main application	P
Feed rate f when turning	0.1 - 0.3 mm
Cutting depth a_p	0.4 - 2 mm

Finishing/roughing assignment	Finishing
Grade	HBZ025
ISO code indexable insert	ZCMX 070304
Cutting conditions	continuous
Tool material	Carbide
suitable for tool dia. D_c	14 mm
Type of product	Indexable insert for turning