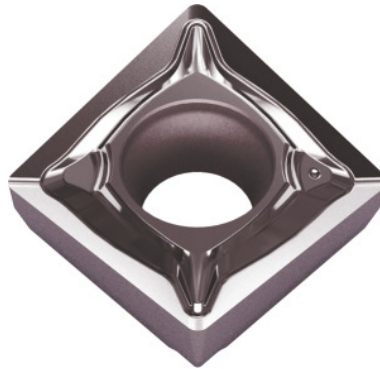


Garant**ZCMX 070302, Grade: HBZ310**

Order data

Order number	268428 HBZ310
GTIN	4067263802273
Item class	21E

Technical description

Cutting depth a_p	0.2 - 4 mm
Main application	N
ISO code indexable insert	ZCMX 130404
Coating	PVD
Corner radius	0.4 mm
Grade	HBZ310
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed rate f when drilling	0.03 - 0.3 mm
Feed rate f when turning	0.05 - 0.4 mm
Cutting conditions	continuous

Cutting speed v_c main application	200 - 600 m/min
suitable for tool dia. D_c	14 mm
Type of product	Indexable insert for turning