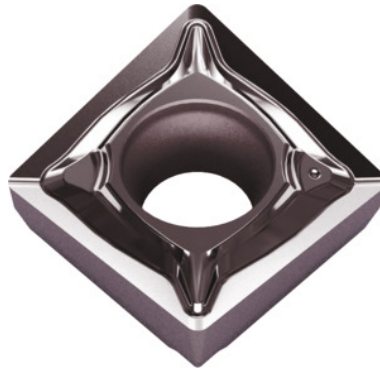


**Garant****ZCMX 070304, Grade: HBZ310**

## Order data

Order number	268439 HBZ310
GTIN	4067263802648
Item class	21E

## Technical description

Cutting depth $a_p$	0.2 - 4 mm
Tool material	Carbide
ISO code indexable insert	ZCMX 070304
Corner radius	0.4 mm
Feed rate $f$ when drilling	0.03 - 0.3 mm
Main application	N
Grade	HBZ310
Cutting speed $v_c$ main application	200 - 600 m/min
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Coating	PVD

Feed rate $f$ when turning	0.05 - 0.4 mm
suitable for tool dia. $D_c$	14 mm
Type of product	Indexable insert for turning