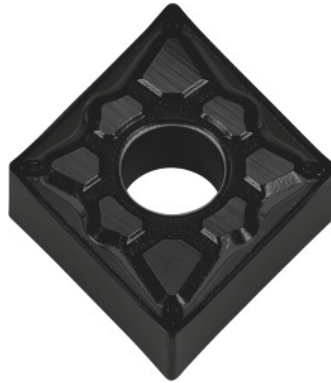


Garant**CNMG 09T308, Grade: HB7130-2**

Order data

Order number	250052 HB7130-2
GTIN	4067263121374
Item class	21G

Description

CNMG 09T308 HB7130-2 Grade: HB7130-2
Chip breaker: VS
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.15 - 0.5 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

Main application	M
Cutting speed v_c main application	80 - 270 m/min
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Coating	coated
Number of changes/inserts	4

ISO code indexable insert	CNMG 09T308
Feed f	0.15 - 0.5 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Chip breaker	VS
Grade	HB7130-2
Tool material	Carbide
Type of product	Indexable insert for turning