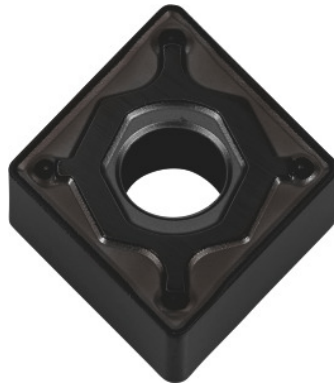


**Garant**
**CNMG 160608, Grade: HB7130-2**


### Order data

|              |                 |
|--------------|-----------------|
| Order number | 250168 HB7130-2 |
| GTIN         | 4067263121398   |
| Item class   | 21G             |

### Description

CNMG 160608 HB7130-2 Grade: HB7130-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 240 m/min

### Technical description

|                                      |                      |
|--------------------------------------|----------------------|
| Coating                              | coated               |
| Tolerance                            | M                    |
| Cutting conditions                   | slightly interrupted |
| Cutting depth $a_p$                  | 0.5 - 4 mm           |
| Cutting speed $v_c$ main application | 70 - 240 m/min       |
| Number of changes/inserts            | 4                    |

|                               |                              |
|-------------------------------|------------------------------|
| Chip breaker                  | VM                           |
| Tool material                 | Carbide                      |
| Main application              | M                            |
| Feed f                        | 0.1 - 0.4 mm/rev.            |
| ISO code indexable insert     | CNMG 160608                  |
| Grade                         | HB7130-2                     |
| Corner radius                 | 0.8 mm                       |
| Finishing/roughing assignment | Finishing                    |
| Type of product               | Indexable insert for turning |