

Garant**CNMG 160612, Grade: HB7130-2**

Order data

Order number	250336 HB7130-2
GTIN	4067263329985
Item class	21G

Description

CNMG 160612 HB7130-2 Grade: HB7130-2
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 60 - 220 m/min

Technical description

Chip breaker	VG
Grade	HB7130-2
Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120408
Feed f	0.25 - 0.6 mm/rev.
Tool material	Carbide

Cutting speed v_c main application	60 - 220 m/min
Number of changes/inserts	4
Cutting depth a_p	1.5 - 6 mm
Coating	coated
Corner radius	0.8 mm
Finishing/roughing assignment	Roughing
Type of product	Indexable insert for turning