

**Garant**
**KNUX 160405R, Grade: HB7130-2**

**Order data**

Order number	251030 HB7130-2
GTIN	4067263330202
Item class	21G

**Description**

KNUX 160405R HB7130-2 Grade: HB7130-2

Chip breaker: VM

Chip diverter: 2.2 mm

 Cutting depth  $a_p$ : 0.5 - 5 mm

 Feed  $f$ : 0.2 - 0.5 mm/rev.

 Cutting speed  $v_c$  main application: 70 - 240 m/min

**Technical description**

Cutting speed $v_c$ main application	70 - 240 m/min
Cutting depth $a_p$	0.5 - 5 mm
Cutting conditions	continuous
Main application	M
Coating	coated
Finishing/roughing assignment	Finishing
Chip breaker	VM
Chip diverter	2.2 mm
Tool material	Carbide
Number of changes/inserts	2

Grade	HB7130-2
Corner radius	1 mm
Feed f	0.2 - 0.5 mm/rev.
ISO code indexable insert	KNUX 160405R
Type of product	Indexable insert for turning