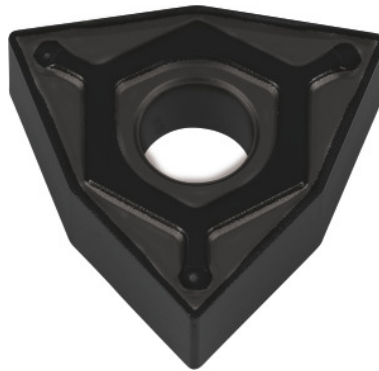


**Garant****WNMG 080404, Grade: HB7130-2**

## Order data

Order number	252068 HB7130-2
GTIN	4067263290889
Item class	21G

## Description

WNMG 080404 HB7130-2 Grade: HB7130-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 4 mm  
Feed  $f$ : 0.1 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Grade	HB7130-2
Chip breaker	VM
Tool material	Carbide
Cutting depth $a_p$	0.5 - 4 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Cutting speed $v_c$ main application	70 - 240 m/min

Cutting conditions	slightly interrupted
ISO code indexable insert	WNMG 080404
Corner radius	0.4 mm
Tolerance	M
Main application	M
Feed f	0.1 - 0.5 mm/rev.
Coating	coated
Type of product	Indexable insert for turning