

**Garant****WNMG 060408, Grade: HB7130-2**

## Order data

Order number	251954 HB7130-2
GTIN	4067263290858
Item class	21G

## Description

WNMG 060408 HB7130-2 Grade: HB7130-2

Chip breaker: VS

Cutting depth  $a_p$ : 0.3 - 2 mmFeed  $f$ : 0.1 - 0.4 mm/rev.Cutting speed  $v_c$  main application: 80 - 270 m/min

## Technical description

Coating	coated
Tool material	Carbide
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Chip breaker	VS
Feed $f$	0.1 - 0.4 mm/rev.
Number of changes/inserts	6
Finishing/roughing assignment	Finishing

Grade	HB7130-2
Main application	M
Cutting depth $a_p$	0.3 - 2 mm
Cutting speed $v_c$ main application	80 - 270 m/min
ISO code indexable insert	WNMG 060408
Type of product	Indexable insert for turning