

**Garant****CCMT 09T308, Grade: HB7130-2**

## Order data

Order number	260060 HB7130-2
GTIN	4067263290896
Item class	21G

## Description

CCMT 09T308 HB7130-2 Grade: HB7130-2  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 2.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 80 - 270 m/min

## Technical description

Finishing/roughing assignment	Finishing
Grade	HB7130-2
Tool material	Carbide
Corner radius	0.8 mm
Cutting depth $a_p$	0.2 - 2.5 mm
Chip breaker	VS

Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Coating	coated
Main application	M
Cutting speed $v_c$ main application	80 - 270 m/min
ISO code indexable insert	CCMT 09T308
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning