

Garant**DC.T 11T302, Grade: HB7130-2**

Order data

Order number	260458 HB7130-2
GTIN	4067263290933
Item class	21G

Description

DC.T 11T302 HB7130-2 Grade: HB7130-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 70 - 240 m/min

Technical description

Finishing/roughing assignment	Finishing
Coating	coated
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	DCMT11T302
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 240 m/min

Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Chip breaker	VM
Main application	M
Corner radius	0.2 mm
Number of changes/inserts	2
Grade	HB7130-2
Tolerance	M
Type of product	Indexable insert for turning