

Garant
CCMT 120408, Grade: HB7130-2


Order data

Order number	260066 HB7130-2
GTIN	4067263290902
Item class	21G

Description

CCMT 120408 HB7130-2 Grade: HB7130-2
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 270 m/min

Technical description

Corner radius	0.8 mm
Cutting depth a_p	0.2 - 2.5 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Chip breaker	VS
Coating	coated

Cutting speed v_c main application	80 - 270 m/min
Main application	M
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Grade	HB7130-2
ISO code indexable insert	CCMT 120408
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning