

Garant**CC.T 09T302, Grade: HB7130-2**

Order data

Order number	260148 HB7130-2
GTIN	4067263290919
Item class	21G

Description

CC.T 09T302 HB7130-2 Grade: HB7130-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 70 - 240 m/min

Technical description

Finishing/roughing assignment	Finishing
Tolerance	M
Number of changes/inserts	2
Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.2 mm
Chip breaker	VM

ISO code indexable insert	CCMT09T302
Cutting depth a_p	0.2 - 4 mm
Cutting speed v_c main application	70 - 240 m/min
Tool material	Carbide
Grade	HB7130-2
Main application	M
Cutting conditions	slightly interrupted
Coating	coated
Type of product	Indexable insert for turning