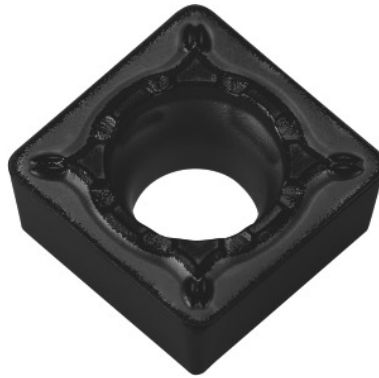


**Garant**
**SCMT 09T308, Grade: HB7130-2**


## Order data

Order number	260744 HB7130-2
GTIN	4067263290964
Item class	21G

## Description

SCMT 09T308 HB7130-2 Corner radius: 0.8 mm  
 Grade: HB7130-2  
 Chip breaker: VS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 270 m/min

## Technical description

Coating	coated
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Grade	HB7130-2
Main application	M
ISO code indexable insert	SCMT 09T308

Cutting speed $v_c$ main application	80 - 270 m/min
Chip breaker	VS
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.1 - 0.3 mm/rev.
Number of changes/inserts	4
Tool material	Carbide
Type of product	Indexable insert for turning