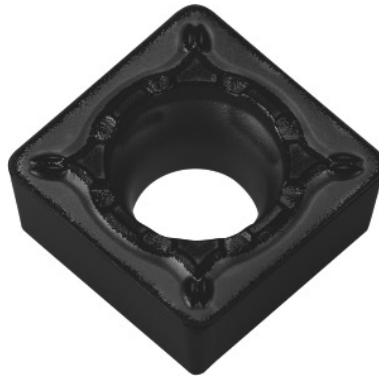


Garant
SCMT 120408, Grade: HB7130-2


Order data

Order number	260750 HB7130-2
GTIN	4067263290971
Item class	21G

Description

SCMT 120408 HB7130-2 Corner radius: 0.8 mm
 Grade: HB7130-2
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 270 m/min

Technical description

Finishing/roughing assignment	Finishing
Grade	HB7130-2
Number of changes/inserts	4
Tool material	Carbide
Cutting speed v_c main application	80 - 270 m/min
Feed f	0.1 - 0.3 mm/rev.
Coating	coated

ISO code indexable insert	SCMT 120408
Cutting conditions	slightly interrupted
Main application	M
Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.8 mm
Type of product	Indexable insert for turning