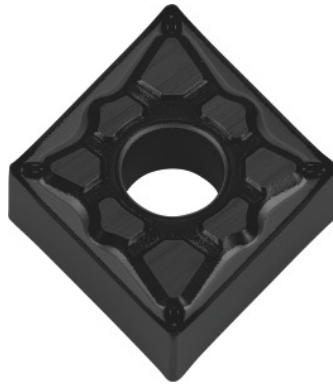


**Garant****CNMG 09T308, Grade: HB7140-2**

## Order data

Order number	250052 HB7140-2
GTIN	4067263290575
Item class	21G

## Description

CNMG 09T308 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.3 - 2.5 mm  
Feed  $f$ : 0.15 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	70 - 230 m/min
Main application	M
Corner radius	0.8 mm
Feed $f$	0.15 - 0.5 mm/rev.
Chip breaker	VS
Tool material	Carbide

Grade	HB7140-2
ISO code indexable insert	CNMG 09T308
Cutting depth $a_p$	0.3 - 2.5 mm
Number of changes/inserts	4
Coating	coated
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning