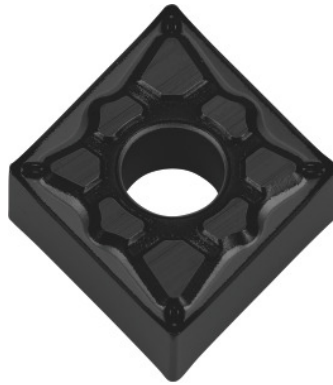


Garant**CNMG 09T304, Grade: HB7140-2**

Order data

Order number	250050 HB7140-2
GTIN	4067263290568
Item class	21G

Description

CNMG 09T304 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.15 - 0.5 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

Cutting depth a_p	0.3 - 2.5 mm
Coating	coated
ISO code indexable insert	CNMG 09T304
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tool material	Carbide
Main application	M

Chip breaker	VS
Feed f	0.15 - 0.5 mm/rev.
Number of changes/inserts	4
Cutting conditions	heavily interrupted
Grade	HB7140-2
Cutting speed v_c main application	70 - 230 m/min
Type of product	Indexable insert for turning