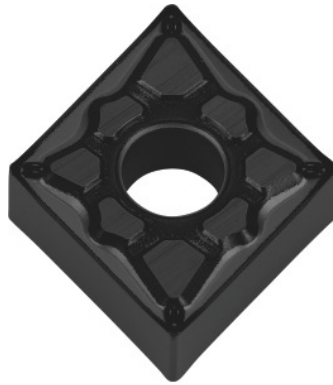


**Garant****CNMG 120404, Grade: HB7140-2**

## Order data

Order number	250058 HB7140-2
GTIN	4067263290582
Item class	21G

## Description

CNMG 120404 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.3 - 2.5 mm  
Feed  $f$ : 0.15 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Number of changes/inserts	4
Grade	HB7140-2
Coating	coated
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	70 - 230 m/min
Chip breaker	VS
Corner radius	0.4 mm

Tool material	Carbide
Cutting depth $a_p$	0.3 - 2.5 mm
ISO code indexable insert	CNMG 120404
Cutting conditions	heavily interrupted
Feed $f$	0.15 - 0.5 mm/rev.
Main application	M
Type of product	Indexable insert for turning