

Garant**CNMG 120412, Grade: HB7140-2**

Order data

Order number	250160 HB7140-2
GTIN	4067263314936
Item class	21G

Description

CNMG 120412 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Coating	coated
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Main application	M
Cutting conditions	heavily interrupted

Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Chip breaker	VM
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Corner radius	1.2 mm
Cutting depth a_p	0.5 - 4 mm
Number of changes/inserts	4
Type of product	Indexable insert for turning