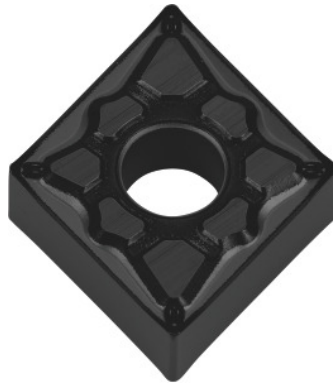


Garant
CNMG 120408, Grade: HB7140-2


Order data

Order number	250060 HB7140-2
GTIN	4067263290599
Item class	21G

Description

CNMG 120408 HB7140-2 Grade: HB7140-2
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.15 - 0.5 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

Number of changes/inserts	4
Cutting depth a_p	0.3 - 2.5 mm
Cutting conditions	heavily interrupted
Cutting speed v_c main application	70 - 230 m/min
Main application	M
Feed f	0.15 - 0.5 mm/rev.
ISO code indexable insert	CNMG 120408

Chip breaker	VS
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Coating	coated
Tool material	Carbide
Corner radius	0.8 mm
Type of product	Indexable insert for turning