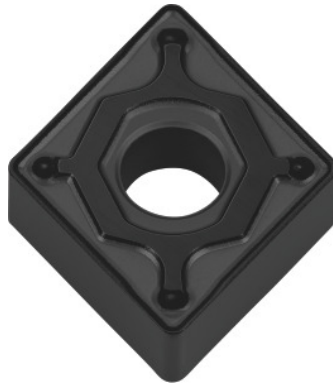


Garant
CNMG 120404, Grade: HB7140-2


Order data

Order number	250156 HB7140-2
GTIN	4067263314912
Item class	21G

Description

CNMG 120404 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Main application	M
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Cutting depth a_p	0.5 - 4 mm
Tolerance	M

Cutting speed v_c main application	60 - 200 m/min
Cutting conditions	heavily interrupted
Chip breaker	VM
Corner radius	1.2 mm
Grade	HB7140-2
Coating	coated
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning