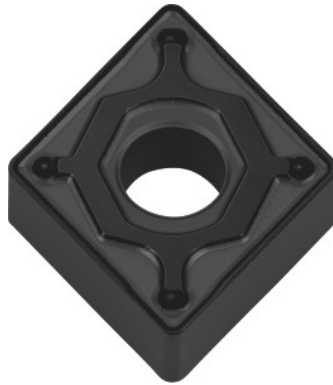


Garant**CNMG 09T308, Grade: HB7140-2**

Order data

Order number	250152 HB7140-2
GTIN	4067263314905
Item class	21G

Description

CNMG 09T308 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Grade	HB7140-2
Chip breaker	VM
Cutting depth a_p	0.5 - 4 mm
Feed f	0.1 - 0.4 mm/rev.
Coating	coated
Number of changes/inserts	4

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 200 m/min
Tool material	Carbide
ISO code indexable insert	CNMG 09T308
Main application	M
Tolerance	M
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Type of product	Indexable insert for turning