

Garant**CNMG 120408, Grade: HB7140-2**

Order data

Order number	250158 HB7140-2
GTIN	4067263314929
Item class	21G

Technical description

Corner radius	0.8 mm
Cutting depth a_p	0.5 - 4 mm
Number of changes/inserts	4
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	heavily interrupted
Finishing/roughing assignment	Finishing
Coating	coated
Grade	HB7140-2
Main application	M
Tolerance	M
Tool material	Carbide

Chip breaker	VM
ISO code indexable insert	CNMG 120408
Cutting speed v_c main application	60 - 200 m/min
Type of product	Indexable insert for turning