

**Garant**
**CNMG 160608, Grade: HB7140-2**


### Order data

Order number	250168 HB7140-2
GTIN	4067263314950
Item class	21G

### Description

CNMG 160608 HB7140-2 Grade: HB7140-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

### Technical description

Chip breaker	VM
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 160608
Grade	HB7140-2
Tool material	Carbide
Feed $f$	0.1 - 0.4 mm/rev.

Number of changes/inserts	4
Coating	coated
Corner radius	0.8 mm
Cutting depth $a_p$	0.5 - 4 mm
Main application	M
Cutting speed $v_c$ main application	60 - 200 m/min
Tolerance	M
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning